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Perkins Replacement Parts

Perkins Range 4



Utilizing a newly designed laser cut custom bracket, this unique Orca Marine Cooling Systems unit mounts neatly on the engine, replacing the entire original 3-part assembly. All hose connections are matched in location, and the unit extends only two inches more than the original, still inside the engine envelope.

The shell is copper and is fitted with copper-nickel tubes for long life in a marine environment. Heat transfer surface is equivalent to that of the original part. ORCA Part No. 400960.

Continuing the tradition of creating replacement parts for difficult to find originals, to the right is illustrated a new part. This is the functional equivalent to the original Perkins "Breadbox" (illustrated below) which is a charge air cooler for the 6-354 185 HP version.

This part fits all existing hose connections, and only requires a modification of the original bracket by cutting a hole to clear the raw water drain (not required if the customer requests that the unit be shipped without the drain).

Fabricated of copper and brass with copper nickel tubes, this equivalent unit avoids the corrosion problems which have plagued the original Perkins part.



Perkins 6-354 185 HP

The original Perkins part number is 2486823. The Orca part number is 500654.

P. O. Box 5743
Bellingham, WA 98227
Phone: (360) 734-6860 or (800) 879-8597

URL: www.orcamarine.com
Fax: (360) 676-5957

3883 Irongate Rd.
Bellingham, WA 98226
Email admin@orcamarine.com